



## project:residence

**WATERFRONT RESIDENCE, PORT LUDLOW, WASH.**



**ROOFING INSTALLER:** Innerstate Custom Roofing, Spanaway, Wash.

**PRODUCT:** Custom-Bilt's copper panels (3,500 square feet), fabricated into 18-1/2-inch wide panels in 10-foot lengths. The panel seams were then covered with 16-ounce copper battens.

**MATERIAL:** 16- and 20-ounce copper

This home offered a unique opportunity to showcase the natural beauty of copper, since the roofing material plays a prominent role in the building's architecture. Most of the panels were applied vertically, with curved ends that were formed onsite. The highlight is the eye-catching application at the entryway — panels are applied horizontally, "Bermuda style," to showcase the beauty of copper, which will become more beautiful as it acquires a patina over time.

For more information on products from Custom-Bilt Metals, see pages 36, 56, 72

